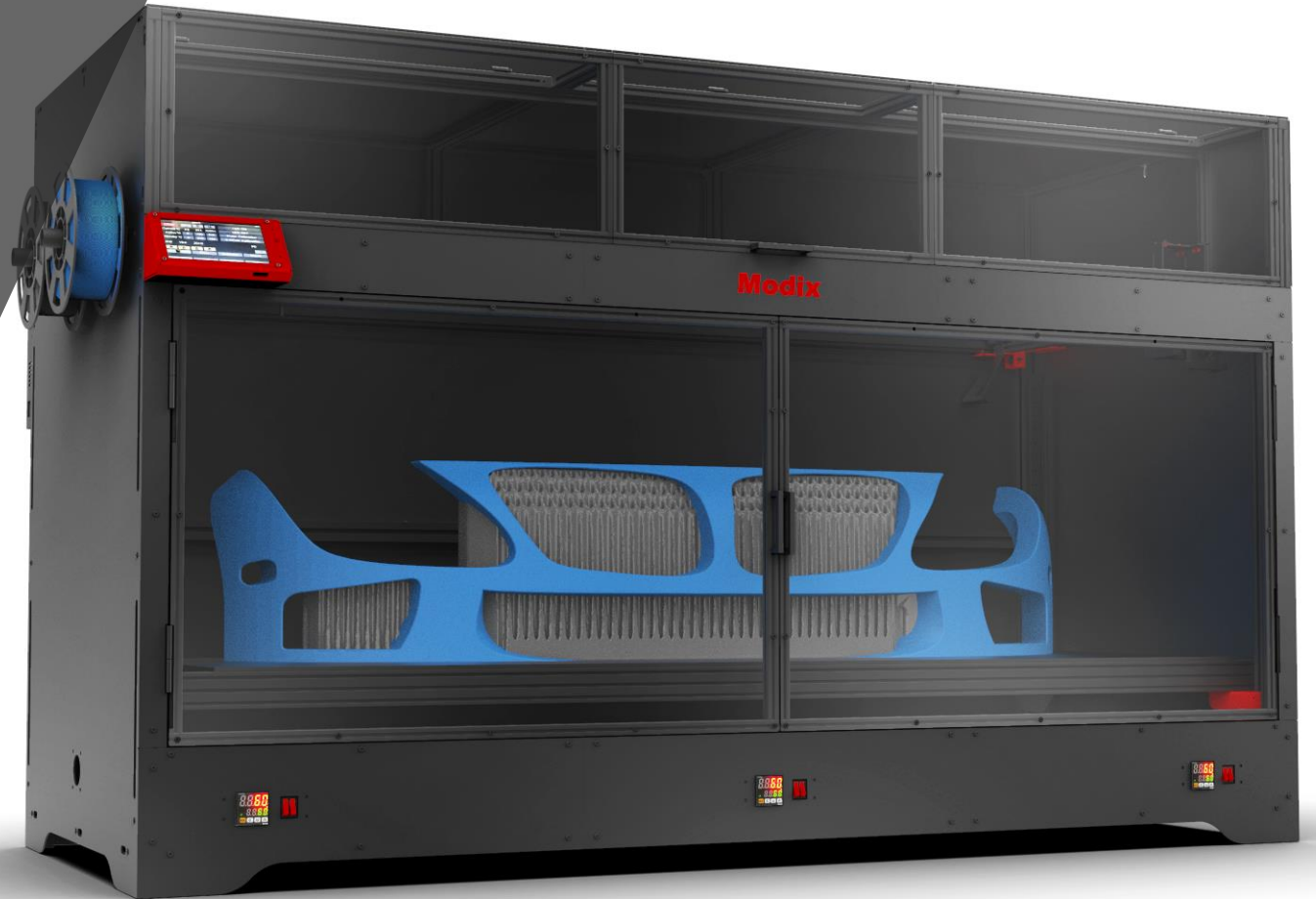


Modix BIG-180X

Product Brochure
Technical Specifications



BIG-180X Highlights

- Print volume - 1,800 x 600 x 600 mm
- Price starts from 12,000 USD
- Premium components
- Self assembly kit
- Multiple add-ons
- Heavy duty design
- Open architecture
- Future ready
- Premium support

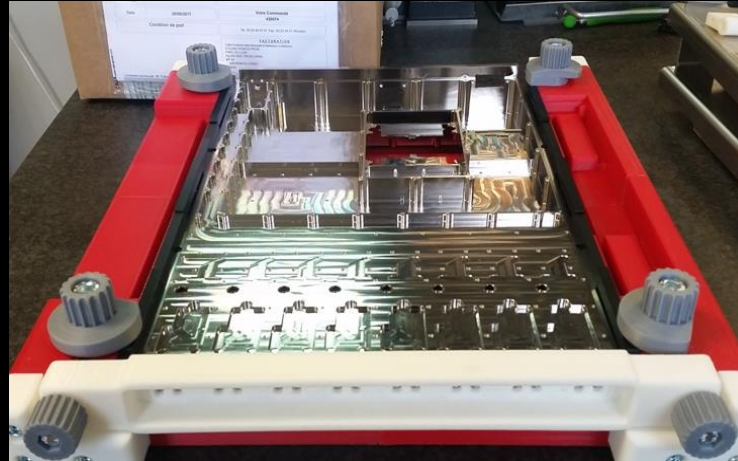
Your Best Next 3D Printer!



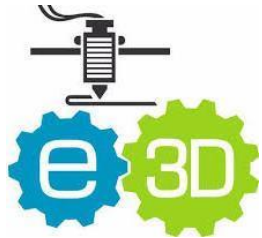
Why a Large 3D Printer?

Printing large models as one object makes them stronger and saves time on post processing. Use cases include:

- Customized large enclosures
- Manufacturing jigs
- Prototyping
- Cast molds
- Composite plugs
- Batch production - Modix 3D printers are capable of printing multiple small items in a single sequenced 3D print job.



Premium Components



Print Head - UK



Controller - UK



Aluminum Bed - USA



Power Supply - Taiwan



Motion Rails - Taiwan



Signal Wires - Germany

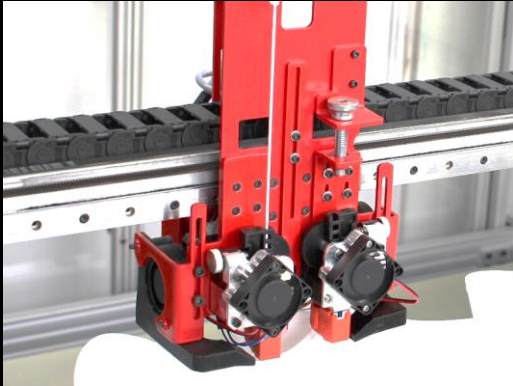


Timing Belts - USA

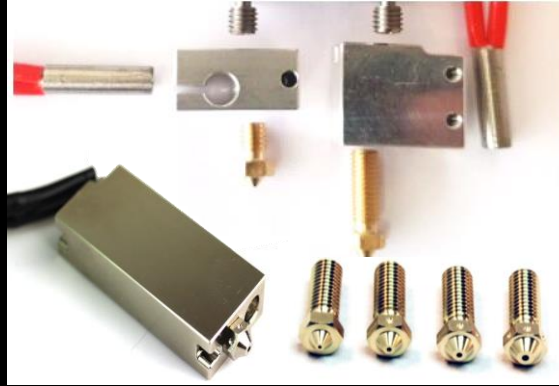


Motor Driver - Germany

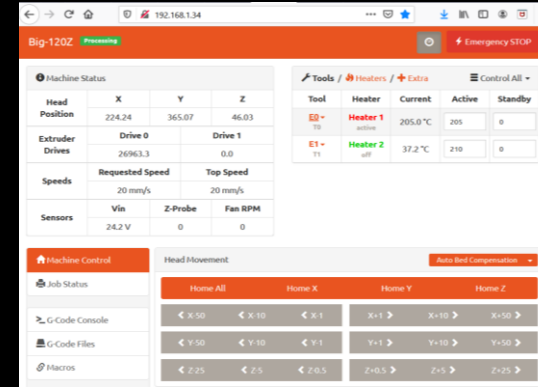
Feature's Highlights



Dual E3D Aero Extruder



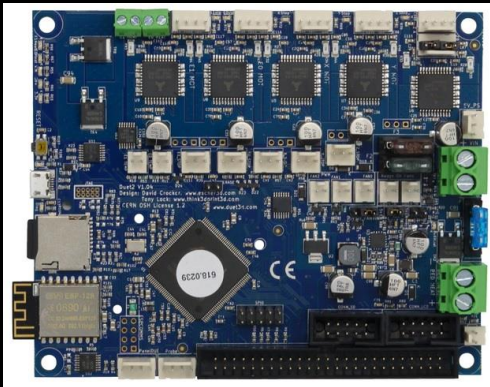
Wide hotend Selection



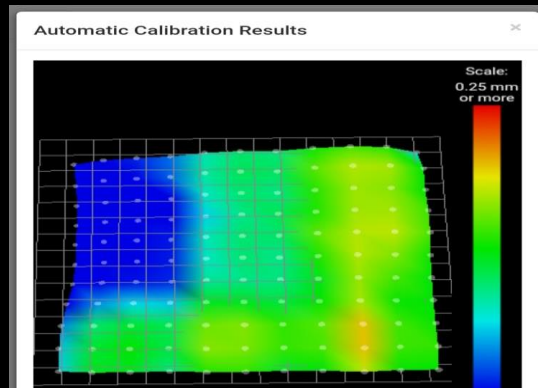
Web Interface (WiFi)



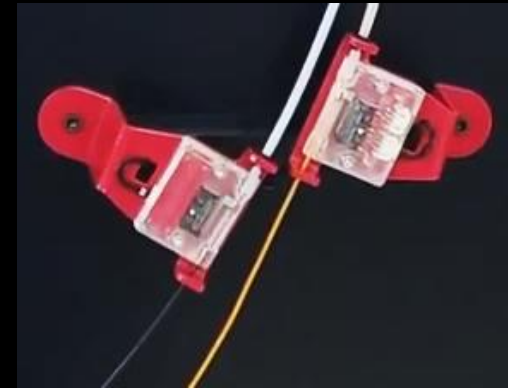
7-inch touchscreen



Duet WiFi 32-Bit board



Automatic Bed Leveling



Filament Runout Sensors



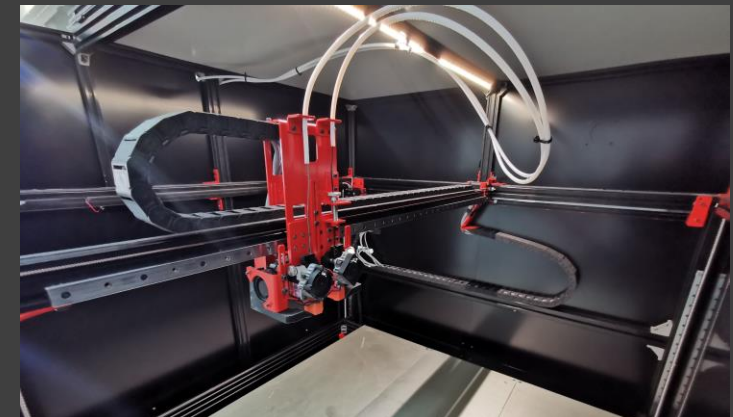
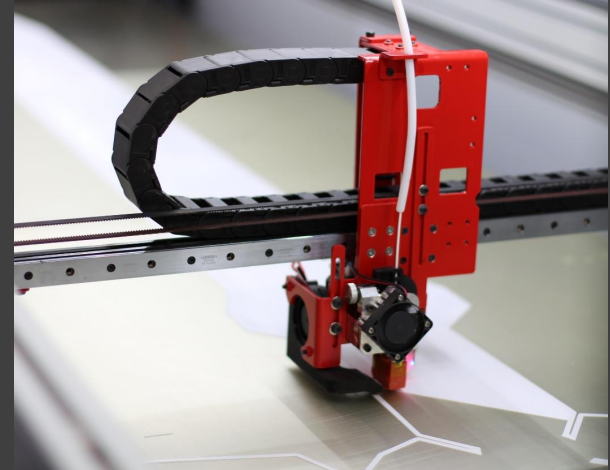
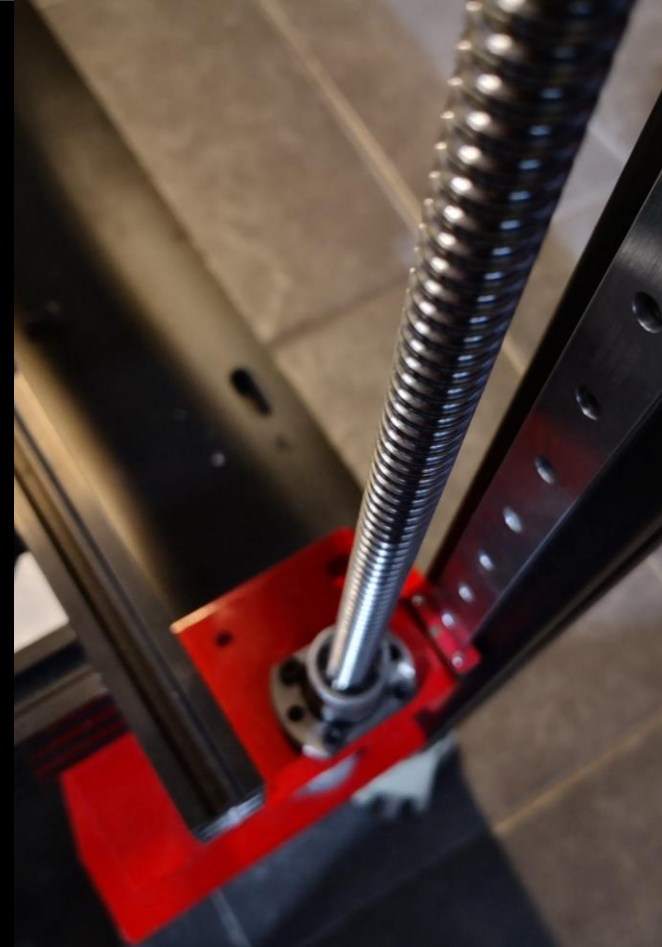
Power Failure Resume

Heavy Duty Design

Printing quality and reliability are determined not only by the quality of the machine's components, yet also by its design.

Modix machine design guidelines:

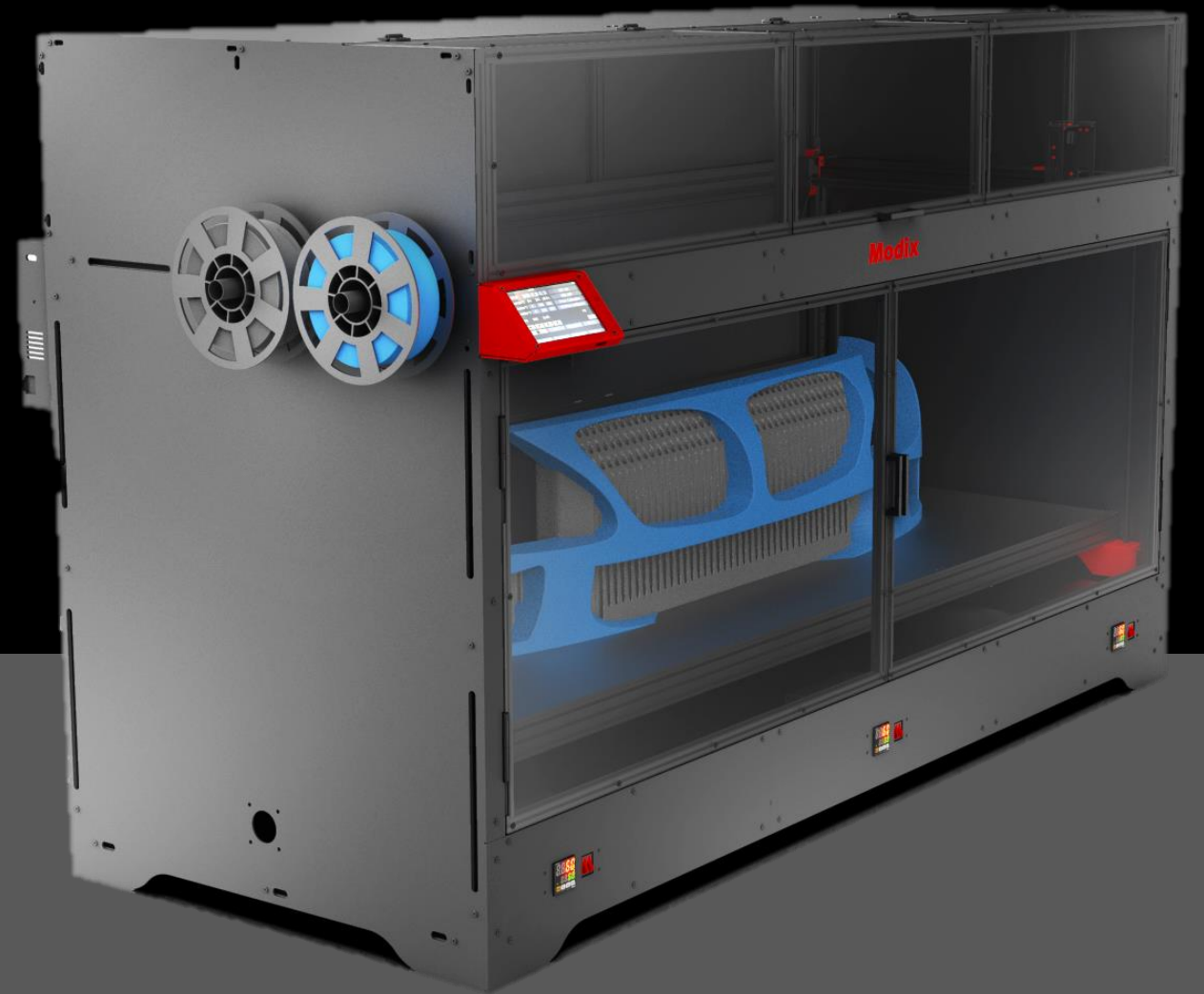
- Robustness of chassis and motion system
- Reduced electromagnetic noise
- Safe operation and safe assembly
- Easy assembly
- Easy maintenance
- Time between maintenance cycles
- Long-lasting calibration
- Ergonomics



Future Ready

Modix 3D printers are designed for future upgrades and new technologies. When a new version is released, an upgrade is offered to our customers.

As creators, we believe that products should be designed to serve for long period of time, not to be replaced when a new model is coming out.



Self Assembly

Modix 3D printers are delivered as self-assembly kits.
The advantages for the customers are:

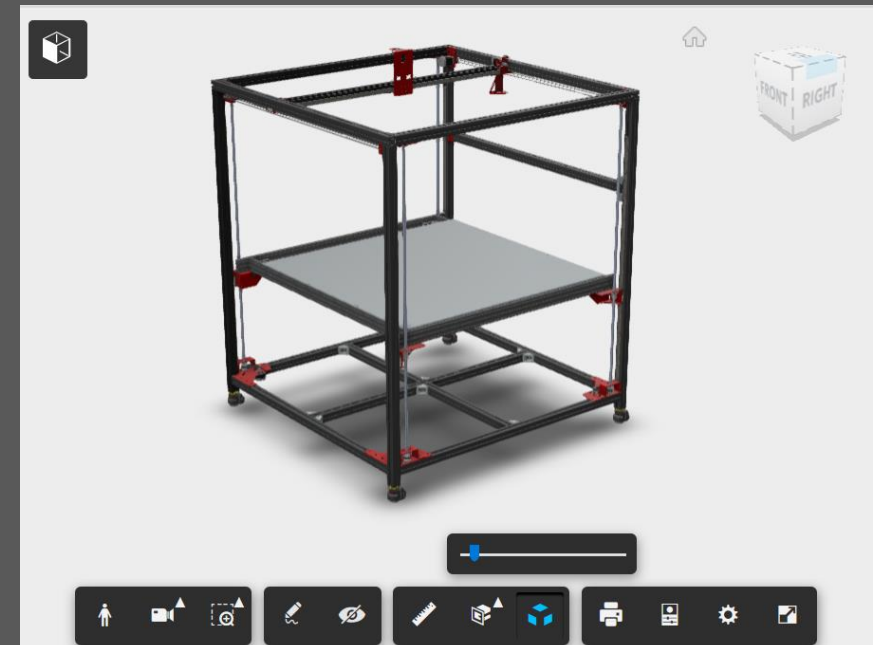
- In-depth knowledge of the machine
- Easier to customize, maintain and upgrade
- Independency
- Cost saving on assembly and shipment
- Compact packing allows flexibility in selecting assembly location
- Great learning experience

Online assembly guides contain:

- Detailed textual and visual step-by-step instructions
- Video demonstration for every step
- Rotatable online 3D models of sub-assemblies



Video for each assembly step



Online 3D models

Modularity

Modix 3D printers are modular by nature. Users can easily change the configuration of the printer based on a large selection of add-ons including:

- Three different hot-ends to select from including: E3D Volcano (default), E3D V6 for detailed printing and E3D Super-Volcano for high flow extrusion rates.
- Active air filter add-on that circulates the chamber air through a filtering system including a HEPA filter for small particles and active Carbon for removal of fumes.
- High Temperature by using the PT-100 sensor add-on.
- And more...



Filament

Modix default print head supports a wide line of filament with print temperatures of up to 285°C including:

PLA, ABS, PET-G, PVA, ASA, HIPS, Nylon (PA), Polypropylene (PP), TPU/TPE (flexibles) and more.

Carbon filled filaments and other particle filled filaments such as wood or metal filled filaments require a special nozzle that can handle the abrasive nature of these filaments. Please refer to “E3D Nozzle X” or “The Olsson Ruby” third party alternatives.

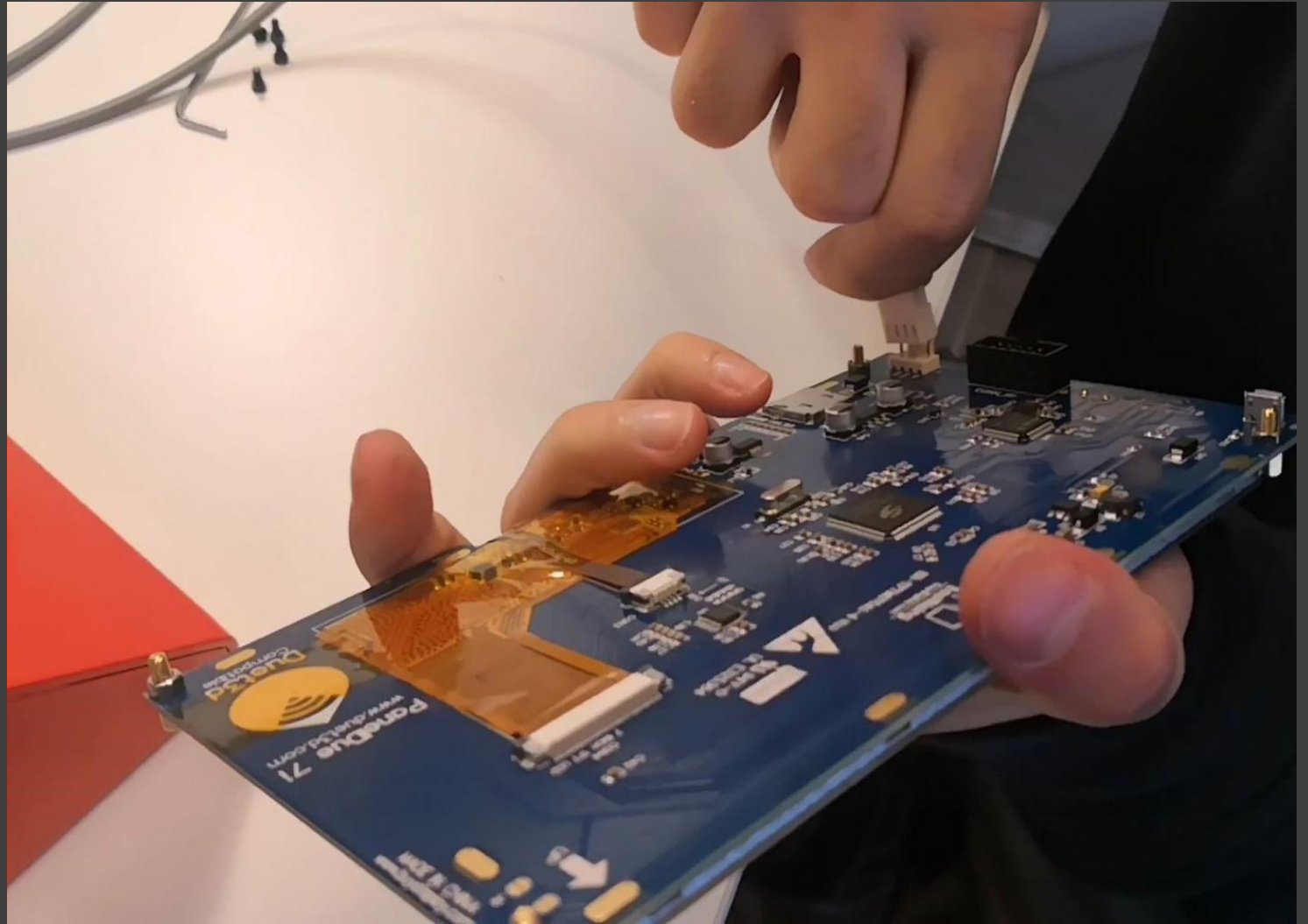
By using the “PT-100 thermistor” add-on available in our online shop, customers may increase the print head maximum temperature to 500°C.



Open Architecture

Our customers are not locked in!
Users can select filament from any source and make a use of various modeling and slicing software solutions, to their own preferences.

As our components are sourced from leading vendors, owners of Modix printers enjoy a wide line of add-ons, after market modifications and enthusiastic user communities. i.e. user forums of Duet electronics, E3D print heads, etc.



Premium support since 2015

We at Modix believe that hardware is just another form of service. Therefore, we spare no efforts to walk the extra mile towards our customers.

We provide:

- 1-year warranty to all our products
- Lifetime free support
- Email support requests, cleared daily
- Video support sessions upon request

Modix is proud of its prompt and professional support services!

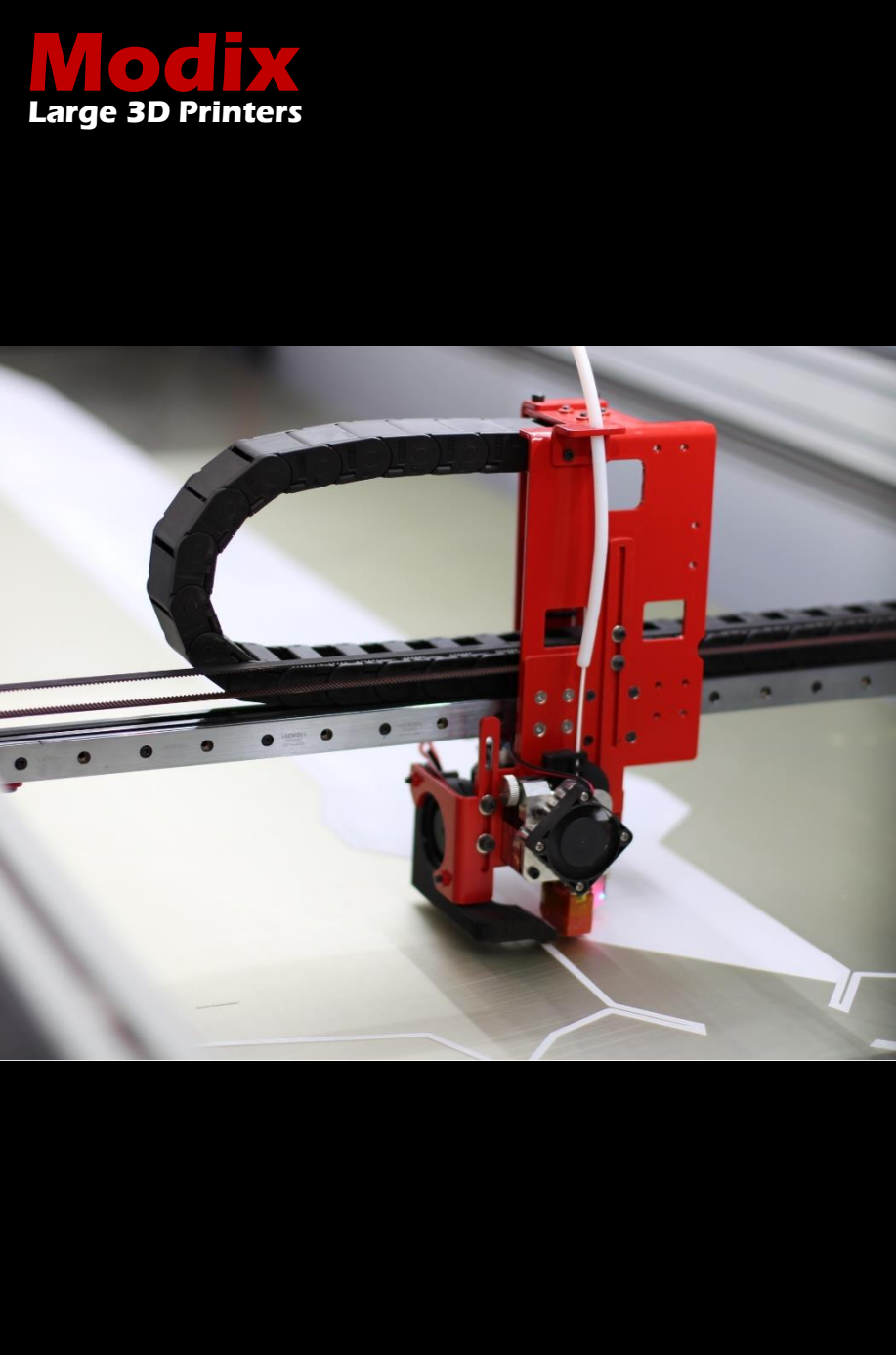


Technical Specifications



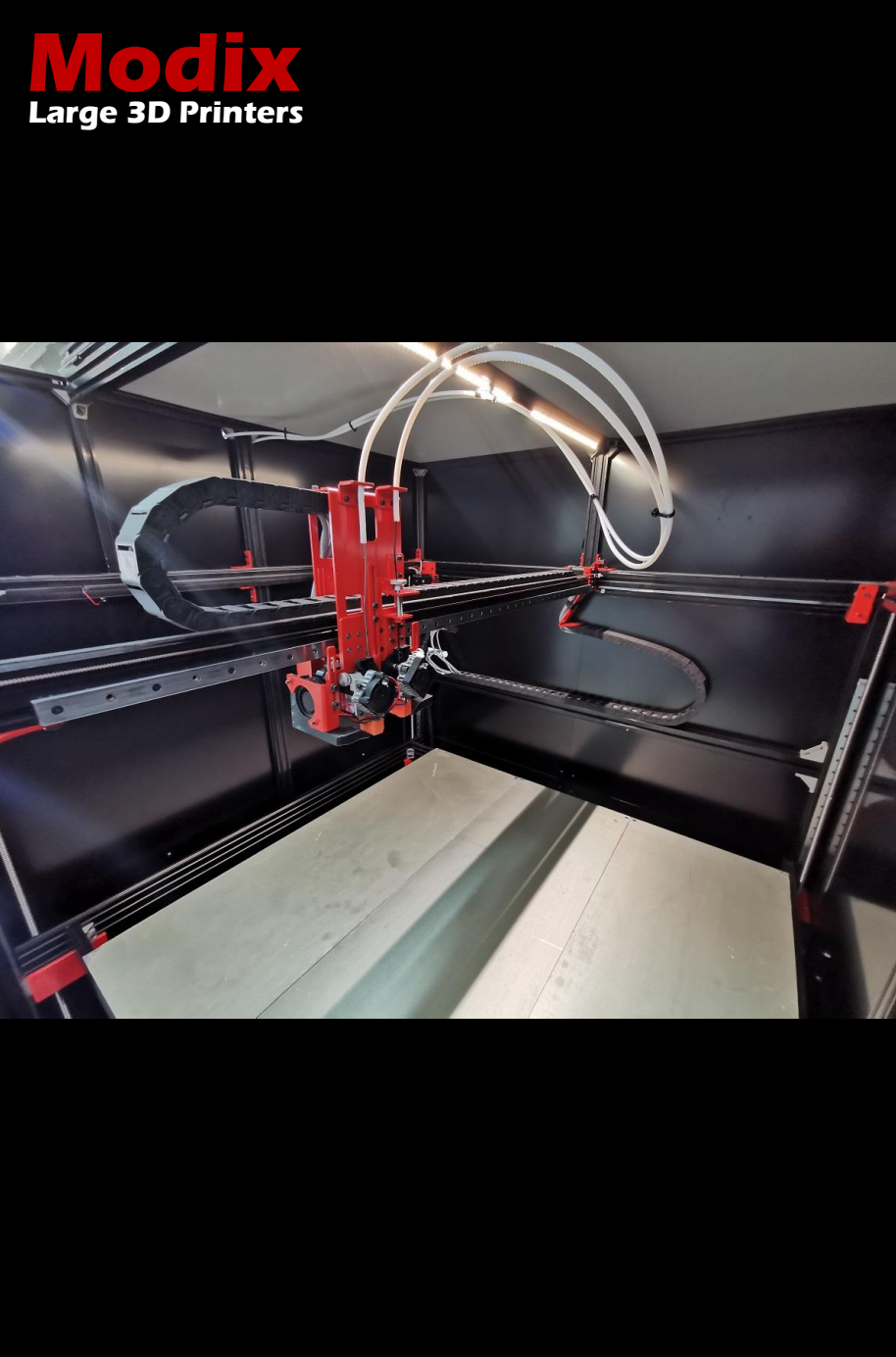
General

Technology	FFF: Fused Filament Fabrication
Print volume metric (XYZ)	1,800x600x600 mm / ~70 X 23.6 X 23.6 inch
Machine size (WxDxH) with enclosure	2,170x1,060x1,430 mm / ~85.4x41.7x56.3 inch
Shipping weight	200 KG
Assembly	Self-Assembly
Closed print chamber	Optional
Enclosure type	Aluminum composite panels (ACP), 3mm thick. Polycarbonate doors and top lid
Feet	Articulated leveling feet included Casters optional



Print Head

Number of print heads	One print head is included, secondary - optional
Default filament diameter	1.75mm, can be converted to 3mm by the user
Extruder brand & model	E3D Aero Extruder (direct drive)
Hotend brand & model	E3D Volcano, optional add-ons: V6 (detailed) and E3D Super-Volcano (high flow)
Included nozzles (mm)	0.4, 0.6, 0.8 Primary hotend 0.4 for Secondary hotend
Hotend max. temperature	285°c
Optional max hotend temp.	500°c, requires PT100 thermistor add-on
Extruder motors	Motech MT-1703HS168A Direct drive extruders gear reduction of 1:3
Filament runout sensor	Dedicated sensor per extruder



Motion

X & Y axis linear guides	HIWIN MGW9
Z axis guides	Smooth Rods included. HIWIN MGW9 optional
X & Y axis drive system	Gates GT2 width: 9mm, fiberglass reinforced
Z axis drive system	SFU1204 Ball screw 2:5 belt gear reduction
X axis motors	2 X Motech MT-1705HS200A
Y axis motor	1 X Motech MT-1705HS200A
Z axis motors	4 X Motech MT-1705HS200A
Resolution (XYZ)	4 X 4 X 0.5 micron
Printing speed	Up to 150mm/s Depends on nozzle & layer height
Printing acceleration	Up to 1000 mm/s ²



Print Bed

Bed plate	Alcoa Mic-6, 6.35mm milled cast aluminum plate
Number of heaters	3 X AC heater, 1,350 Watt , triple zone
Temperature controller	Autonics TCN4 PID controller
Maximum bed temperature	120°c
Bed leveling probe	BL touch probe.
Bed leveling	Automatic. Bed shape is measured by probing 300 different points.
Bed tilt leveling	Semi-Automatic, guided by an on-screen macro
Bed motion system	4 x ball-nut screws. Each screw is mounted to a dedicated stepper motor with a belt gear system



Electronics

Electronic controller	Duet3D: Duet2 Wifi
User interface	7" Touch screen – PanelDue from Duet3D
Remote control (WiFi)	Upload Gcode files right from your desktop
Direct connectivity	SD Card, USB cable
Ethernet	Optional with Duet3D Ethernet board. Should be purchased and replaced by customer
Electronics (DC) power	Meanwell 24V/280Watt power supply powering the electronic and motion system. Universal AC input: 110-230V, 50/60 Hz
Bed heaters (AC) power	Minimal Electricity requirements: 32A, single phase, 208-240V : N. America customers: NEMA L6-30P outlet EU/AU/UK : IEC 309 32A Blue (2P+E) outlet

Modix's Line of Products



BIG-60
600 x 600 x 660 mm
From 3,700 USD



BIG-120X
1,200 x 600 x 640 mm
From 6,500 USD



BIG-180X
1,800 x 600 x 600 mm
From 12,000 USD



BIG-Meter
1,010 x 1,010 x 1,010 mm
From 10,500 USD



BIG-120Z
600 x 600 x 1,200 mm
From 7,500 USD



BIG-40
400 x 400 x 800 mm
From 4,500 USD

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